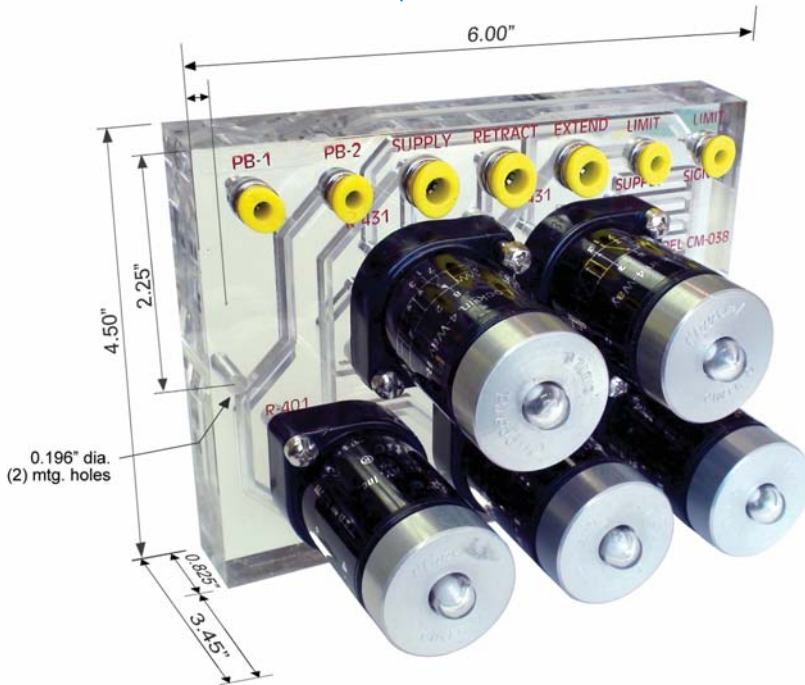




Two-Hand, No-Tie-Down Circuit with Latching Control (Combination of VA-023 & VA-034)



Size: 2.5" x 4.25" x 3.5"

Temperature: 32 to 140°F

Pressure Range: 40 to 150 psig

Use: The VA-038 module is for operation of a clamp or cylinder operation where Two-Hand, No-Tie-Down input is required to be held continuously until the position desired (limit valve) is fully engaged. The Two-Hand, No-Tie-Down circuit releases the latch and returns the cylinder to the retracted position.

Operation: The two palm buttons on the Two-Hand, No-Tie-Down must remain actuated until the limit valve is actuated, or the unit will retract the cylinder. When the cylinder has depressed the limit valve, the unit locks the valve, and the cylinder continues to see pressure on the extend port. The unit is latched, and buttons can now be released. A second input from depressing both buttons will now release the latch and retract the cylinder to the starting position as shown, and the circuit is ready for another operation.

Application Examples:

Anywhere you may want an operator to remain on the Two-Hand, No-Tie-Down until a certain function is reached. This helps to assure safe operation around dangerous pinch points and larger presses.

Part No.	Description
VA-038	Module Only without Palm Buttons
VA-038-GN	Module with 2 Green Palm Buttons
VA-038-RD	Module with 2 Red Palm Buttons

Bill of Materials in Assembly

Qty.	Part No.	Description
2	R-431	4-Way Twin-Pilot Modular Valve
2	R-401	4-Way Modular Valve
1	R-315	3-Way Modular Multi-Piloted Valve
2*	PB-1-GN	Green Palm Button
2*	PB-1-RD	Red Palm Button
1	CM-038-PO	Circuit Manifold
4	PQ-UE08P	1/4" Universal Elbow Push-Quick Fitting
10'	URT1-0805-GNT	1/4" O.D. Polyurethane Tubing, Green
10'	URT1-0503-CLT	5/32" O.D. Polyurethane Tubing, Clear

* Included in designated Part Numbers only

All components are also available for individual purchase

The CM-038 subplate is available with 1/8" NPT and #10-32 threads



2 Green Palm Buttons (PB-1-GN) are included with Part No. VA-038-GN

2 Red Palm Buttons (PB-1-RD) are included with Part No. VA-038-RD

